

PIN FUNCTIONS

PIN NUMBER	NAME	FUNCTION
1	V _{SS}	Ground
2	RESET	A logic 0 resets that portion of the SP powered by VDD. Must be returned to a logic 1 for normal operation.
3	ROM DISABLE	For use with an external serial speech ROM, a logic 1 disables the external ROM.
4, 5, 6	CI, C2, C3	Output control lines for use with an external serial speech ROM. Refer to the SPR016 Data Sheet for details.
7	V _{DD}	Power supply for all portions of the SP except the microprocessor interface logic.
8	SBY	STANDBY. A logic 1 output indicates that the SP is inactive and VDD can be powered down externally to conserve power. When the SP is reactivated by an address being loaded, SBY will go to a logic 0.
8	LRQ	LOAD REQUEST. LRQ is a logic 1 output whenever the input buffer is full. When LRQ goes to a logic 0, the input port may be loaded by placing the 8 address bits on A1-A8 and pulsing the ALD output.
10,11,13,14,15,16,17,18	A8, A7, A6, A5, A4, A3, A2, A1	8 bit address which defines any one of 256 speech entry points.
12	SER OUT	SERIAL ADDRESS OUT. This output transfers a 16-bit address serially to an external speech ROM.
19	SE	STROBE ENABLE. Normally held in a logic 1 state. When tied to ground, ALD is disabled and the SP will automatically latch in the address on the input bus approximately 1µs after detecting a logic 1 on any address line.
20	ALD	ADDRESS LOAD. A negative pulse on this input loads the 8 address bits into the input port. The negative edge of this pulse causes LRQ to go high.
21	SER IN	SERIAL IN. This is an 8-bit serial data input from an external speech ROM.

Pin Functions Continued

PIN NUMBER	NAME	FUNCTION
22	TEST	This pin should be grounded for normal operation.
23	VD1	Power supply for the microprocessor interface logic and controller.
24	DIGITAL OUT	Pulse width modulated digital speech output which, when filtered by a 5KHz low pass filter and amplified, will drive a loudspeaker.
25	SBY RESET	STANDBY RESET. A logic 0 resets the microprocessor interface logic and the address latches. Must be returned to a logic 1 for normal operation.
26	ROM CLOCK	This is a 1.56MHz clock output used to drive an external serial speech ROM.
27	OSC1	XTAL IN. Input connection for a 3.12MHz crystal.
28	OSC2	XTAL OUT. Output connection for a 3.12MHz crystal.

ALLOPHONE SPEECH SYNTHESIS

Introduction

The allophone speech synthesis technique provides the user with the ability to synthesize an unlimited vocabulary at a very low bit rate. Fifty-nine discrete speech sounds (called allophones) are five pauses are stored at different addresses in the SPO256 internal ROM. Each speech sound was excised from a word and analyzed using linear predictive coding (LPC). Any English word or phrase can be created by addressing the appropriate combination of allophones and pauses. Since there is a total of 64 address locations each requires a 6 bit address. Assuming that speech contains 10 to 12 sounds per second, allophone synthesis requires addressing less than 100 bits per second.

Linguistics

A few basic linguistic concepts will help you start your own library of "allophone words". (See Table 1 for the General Instrument Allophone Dictionary). First, there is no one-to-one correspondence between written letters and speech sounds; secondly, speech sounds are acoustically different depending upon their position within a word; and lastly, the human ear may perceive the same acoustic signal differently in the context of different sounds.

The first point compares to the problem that a child encounters when learning to read. Each sound in a language may be represented by more than one letter and, conversely each letter may represent more than one sound. (See the examples in Table 2.) Because of these spelling irregularities, it is necessary to think in terms of sounds, not letters, when using allophones.

The second, and equally important, point to understand, is that the acoustic signal of a speech sound may differ depending upon its position within a word. For example, the initial **K** sound in **coop** will be acoustically different from the **K**'s in **keep** and **speak**. The **K**'s in **coop** and **keep** differ due to the influence of the vowels which follow them, and the final **K** in **speak** is usually not as loud as initial **K**'S.

Finally, a listener may identify the same acoustic signal differently depending on the context in which it is perceived. Don't be surprised, therefore, if an allophone word sounds slightly different when used in various phrases.

Phonemes Of English

The sounds of a language are called phonemes, and each language has a set which is slightly different from that of other languages. Table 3 contains a chart of all the consonant phonemes of English, Table 4 all the vowel phonemes.

Consonants are produced by creating an occlusion or constriction in the vocal tract which produces an aperiodic sound source. If the vocal cords are vibrating at the same time, as in the case of the voiced fricatives **VV**, **DH**, **ZZ**, and **ZH**, (See Table 5) there are two sound sources: one which is aperiodic and one which is periodic.

Vowels are usually produced with a relatively open vocal tract and a periodic sound source provided by the vibrating vocal cords. They are classified according to whether the front or back of the tongue is high or low (See Table 4), whether they are long or short, and whether the lips are rounded or unrounded. In English all rounded vowels are produced in or near the back of the mouth (**UW**, **UH**, **OW**, **AO**, **OR**, **AW**). Speech sounds which have features in common behave in similar ways. For example, the voiceless stop consonants **PP**, **TT**, and **KK** (See Table 3) should be preceded by 50-80 msec of silence, and the voiced stop consonants **BB**, **DD**, and **GG** by 10-30 msec of silence.

Allophones

Phoneme is the name given to a group of similar sounds in a language. Recall that a phoneme is acoustically different depending upon its position within a word. Each of these positional variants is an allophone of the same phoneme. An allophone, therefore, is the manifestation of a phoneme in true speech signal. It is for this reason that our inventory of English speech sounds is called an allophone set.

How To Use The Allophone Set

(See Table 1 for instructions on how to create all the sample words mentioned in this section.) The allophone set (Refer to Table 5) contains two or three versions of some phonemes. It may be necessary to use one allophone of a particular phoneme for word-or-syllable-final position, A detailed set of guidelines for using the allophones is given in Table 5. Note that these are suggestions, not rules.

For example, **DD2** sounds good in initial position and **DD1** sounds good in final position, as in "daughter" and "collide". One of the differences between the initial and final versions of a consonant is that an initial version may be longer than the final version. Therefore, to create an initial **SS**, you can use two **SSs** instead of the usual single **SS** at the end of a word or syllable, as in "sister". Note that this can be done with **TH**, and **FF**, and the inherently short vowels (to be discussed below), but with no other consonants. You will want to experiment with some consonants such as **str**, **cl**) to discover which version works best in the cluster. For example, **KK1** sounds good before **LL** as in "clown", and **KK2** sounds good before **WW** as in "square". One allophone of a particular phoneme may sound better before or after back vowels and another before or after front vowels. **KK3** sounds good before **UH** and **KK1** sounds good before **IY**, as in "cookie". Some sounds (**PP**, **BB**, **TT**, **DD**, **KK**, **GG**, **CH**, and **JH**) require a brief duration of silence before them. For most of these, the silence has already been added but you may decide you want to add more. Therefore there are several pauses included in the allophone

set varying from 10-200 msec. To create the final sounds in the words "letter" and "little" use the allophones **ER** and **EL**.

Remember that you must always think about how a word sounds, not how it is spelled. For example, the **NG** sound is represented by the letter **N** in "uncle", And remember that some sounds may not even be represented in words by any letters, as the **YY** in "computer".

As mentioned earlier there are some vowels which can be doubled to make longer versions for stressed syllables. These are the inherently short vowels **IH**, **EH**, **AE**, **AX**, **AA**, and **UH**. For example, in the word "extent" use one **EH** in the first syllable, which is unstressed and two **EHs** in the second syllable which is stressed. Of the inherently long vowels there is one, **UW**, which has a long and short version.

The short one, **UW1**, sounds good after **YY** in computer. The long version, **UW2**, sounds good in mono-syllabic words like "two". Included in the vowel set is a group called R-colored vowels. These are vowel + R combinations. For example, the **AR** in "alarm" and the **OR** in "score". Of the R-colored vowels there is one, **ER**, which has a long and short version. The short version is good for polysyllabic words with final **ER** sounds like "letter", and the long version is good for monosyllabic words like "fir". One final suggestion is that you may want to add a pause of 30-50 msec between words, when creating sentences, and a pause of 100-200 msec between clauses.

Note: Every utterance must be followed by a pause in order to make the chip stop talking the last allophone.

Table 1:

NUMBERS:

zero	ZZ YR OW	seventeen	SS SS EH VV TH NN1 PA2 PA3 TT2 IY NN1
one, won	WW SX AX NN1	eighteen	EY PA2 PA3 TT2 IY NN1
two, to, too	TT2 UW2	nineteen	NN1 AY NN1 PA2 PA3 TT2 IY NN1
three	TH RR1 IY	twenty	TT2 WH EH EH NN1 PA2 PA3 TT2 IY
four, for, fore	FF FF OR	thirty	TH ER2 PA2 PA3 TT2 IY
five	FF FF AY VV	forty	FF OR PA3 TT2 IY
six	SS SS IH IH PA3 KK2 SS	fifty	FF FF IH FF FF PA2 PA3 TT2 IY
seven	SS SS EH EH VV IH NN1	sixty	SS SS IH PA3 KK2 SS PA2 PA3 TT2 IY
eight, ate	EY PA3 TT2	seventy	SS SS EH VV IH NN1 PA2 PA3 TT2 IY
nine	NN1 A A A Y NN1	eighty	EY PA3 TT2 IY
ten	TT2 EH EH NN1	ninety	NN1 AY NN1 PA3 TT2 IY
eleven	IH LL EH EH VV IH NN1 TT2 WH EH EH LL VV	hundred	HH2 AX AX NN1 PA2 DD2 RR2 IH IH PA1 DD1
thirteen	TH ER1 PA2 PA3 TT2 IY NN1	thousand	TH AA AW ZZ TH PA1 PA1 NN1 DD1
fourteen	FF OR PA2 PA3 TT2 IY NN1	million	MM IH IH LL YY1 AX NN1
fifteen	FF IH FF PA2 PA3 TT2 IY NN1		
sixteen	SS SS IH PA3 KK2 SS PA2 PA3 TT2 IY NN1		

Table 1 Continued

DAY OF THE WEEK:		K	KK1 EH EY	coop	KK3 UW2 PA3 PP	fir	FF ER2
		L	EH EH EL	correct	KK1 ER2 EH E H	freeze	FF FF RR1 IY ZZ
Sunday	SS SS AX AX NN1	M	EH EH MM	corrected	PA2 KK2 PA2 TT1	freezer	FF FF RR1 IY ZZ
Monday	PA2 DD2 EY	N	EH EH NN1		KK1 ER2 EH EH	freezers	ER1
	MM AX AX NN1	O	ow	correcting	PA2 KK2 PA2 TT2		FF FF RR1 IY ZZ
	PA2 DD2 EY	P	PP IY		IH PA2 DDI	freezing	ER1 ZZ
Tuesday	TT2 UW2 ZZ PA 2	Q	KK1 YY1 UW2		KK1 ER2 EH EH		FF FF RR1 IY ZZ
	DD2 EY	R	AR		PA2 KK2 PA2 TT2	frozen	IH NG
Wednesday	WW EH EH NN1 ZZ	S	EH EH SS SS	corrects	IH NG		FF FF RR1 OW ZZ
	PA2 DD2 EY	T	TT2 IY		KK1 ER2 EH E H		EH NN1
Thursday	TH ER2 ZZ PA2	U	YY1 UW2		PA2 KK2 PA2 TT1	gauge	GG1 EY PA2 JH
	DD2 EY	V	VV IY	crown	ss	guaged	GG1 EY PA2 JH
Friday	FF RR2 AY PA2	W	DD2 AX PA2 BB2	date	KK1 RR2 AW NN1		PA2 DD1
	DD2 EY		EL YY1 UW2	daughter	DD2 EY PA3 TT2	guager	GG1 EY PA2 JH
Saturday	SS SS AE PA3	X	EH EH PA3 KK2	day	DD2 A0 TT2 ER1		IH ZZ
	TT2 PA2 DD2 EY	Y	SS SS	divided	DD2 IH VV AY	guaging	GG1 EY PA2 JH
MONTHS:		Z	WW AY		PA2 DD2 IH PA2		IH NG
			ZZ IY	emational	DD1	hello	HH EH LL AX OW
January	JH AE AE NN1	DICTIONARY:			IY MM OW SH AX	hour	AW ER1
	YY2 XR 1Y	alarm	AX LL AR MM	engage	NN1 AX EL		
February	FF EH EH PA1	bathe	BB2 EY DH2		EH EH PA1 NN1	infinitive	IH NN1 FF FF IH
	BR RR2 uw2 XR IY	bather	BB2 EY DH2 ER1	engagement	GG1 EY PA2 JH		IH NN1 IH PA2 PA3
March	MM AR PA3 CH	bathing	BB2 EY DH2 IH NG		EH EH PA1 NN1	intrigue	TT2 IH VV
April	EY PA3 PP RR2	beer	BB2 YR		GG1 EY PA2 JH MM		IN NN1 PA3 TT2
	IH IH LL	bread	BB1 RR2 EH EH PA1	engages	EH EH NN1 PA2	intrigued	RR2 IY PA1 GG3
May	MM EY		DD1		PA3 TT2		IH NN1 PA3 TT2
June	JH UW2 NN1	by	BB2 AA AY		EH EH PA1 NN1	intrigues	RR2 IY PA1 GG3
July	JH UW1 LL AY	calendar	KK1 AE AE LL	engaging	GG1 EY PA2 JH IH		z z
August	AO AO PA2 GG2		EH NN1 PA2 DD2		EH EH PA1 NN1	intriguing	IH NN1 PA3 T-I-2
	AX SS PA3 TT1	clock	ER1		GG1 EY PA2 JH IH		RR2 IY PA1 GG3
September	SS SS EH PA3 PP		KK1 LL AA AA	enrage	NG	investigate	IH NG
	PA3 TT2 EH EH	clown	PA3 KK2		EH NN1 RR1 EY		IH IH NN1 VV EH
October	PA1 BB2 ER1	check	KK1 LL AW NN1	enraged	PA2 JH		EH SS PA2 PA3
	AA PA2 KK2 PA3		CH EH EH PA3		PA2 JH PA2 DD1	Investigated	TT2 IH PA1 GG1
	TT2 OW PA1 BB2	checked	KK2	enrages	EH NN1 RR1 EY		EY PA2 TT2
November	ER1		CH EH EH PA3		EH NN1 RR1 EY		IH IH NN1 VV EH
	NN2 OW VV EH EH	checker	KK2 PA2 TT2	enraging	PA2 JH IH NG	Investigator	EH SS PA2 PA3
December	MM PA1 BB2 ER1		CH EH EH PA3	escape	EH SS SS PA3		TT2 IH PA1 GG1
	DD2 IY SS SS EH	checkers	KK1 ER1	escaped	KK1 PA2 PA3 PP		EY PA2 TT2 IH PA2
	EH MM PA1 BB2	checking	CH EH EH PA3		EH SS SS PA3		DD1
	ER1		CH EH EH PA3	escapes	KK1 PA2 PA3 PP		IH IH NN1 VV EH
LETTERS:		checks	KK1 IH NG	escaping	PA2 TT2	investigators	EH SS PA2 PA3
A	EY		CH EH EH PA3		EH SS SS PA3 KK1		TT2 IH PA1 GG1
B	BB2 IY	cognitive	KK1 SS	equal	PA2 PA3 PP SS		EY PA2 TT2 ER1
C	SS SS IY		KK3 AA AA GG3		EH SS SS PA3 KK1		IH IH NN1 VV EH
D	DD2 IY	collide	NN1 IH PA3 TT2	equals	PA2 PA3 PP IH NG	investigates	EH SS PA2 PA3
E	IY		IH VV		IY PA2 PA3 KK3		TT2 IH PA1 GG1
F	EH EH FF FF	computer	KK3 AX LL AY	error	WH AX EL		EY PA2 TT2 ER1
G	JH IY		DD1	extent	IY PA2 PA3 KK3		z z
H	EY PA2 PA3 CH	cookie	KK1 AX MM PP1		WH AX EL ZZ		IH IH NN1 VV EH
I	AA AY		YY1 UW1 TT2 ER		EH XR OR		EH SS PA2 PA3
J	JH EH EY		KK3 UH KK1 IY		EH KK1 SS TT2 EH		TT2 IH PA1 GG1
					EH NN1 TT2		EY PA2 TT1 SS

Table 1 Continued

investigating	IH IH NN1 VV EH EH SS PA2 PA3 TT2 IH PA1 GG1 EY PA2 TT2 IH NG KK1 IY	pledging	PP LL EH EH PA3 JH IH NG	starting	SS SS PP3 TT2 AR PA3 TT2 IH NC	thread	TH RR1 EH EH PA2 DD1
key	LL EH EH PA2	plus	PP LL AX AX SS SS	starts	SS SS PP3 TT2 AR PA3 TT1 SS	threaded	TH RR1 EH EH PA2 DD2 IH PA2 DD1
legislate	JH JH SS SS LL EY PA2 PA3 TT2	ray	RR1 EH EY	stop	SS SS PA3 TT1 AA AA PA3 PP	threader	TH RR1 EH EH PA2 DD2 ER1
legislated	JH JH SS SS LL EY PA2 PA3 TT2 IH DD1	rays	RR1 EH EY ZZ	stopped	AA PA3 PP PA3 TT2 SS SS PA3 TT1 AA	threaders	TH RR1 EH EH PA2 DD2 ER1 ZZ
legislates	LL EH EH PA2 JH JH SS SS LL EY PA2 PA3 TT1 SS	ready	RR1 EH EH PA1 DD2 IY	stopper	AA PA3 PP ER1 SS SS PA3 TT1 AA	threading	TH RR1 EH EH PA2 DD2 IH NG
legislating	LL EH EH PA2 JH JH SS SS LL EY PA2 PA3 TT2 IH NG	red	RR1 EH FH PA1 DD1	stopping	SS SS PA3 TT1 AA AA PA3 PP IH NG	threads	TH RR1 EH EH PA2 DD2 Z Z
legislature	LL EH EH PA2 JH JH SS SS LL EY PA2 PA3 TT2 IH NG	robot	RR1 OW PA2 BB2 AA PA3 TT2	stops	SS SS PA3 TT1 AA AA PA3 PP SS	then	DH1 EH EH NN1
letter	JH JH SS SS LL EY PA2 PA3 CH ER1 LL EH EH PA3	robots	RR1 OW PA2 BB2 AA PA3 TT1 SS	subject (noun)	SS SS AX AX PA2 BB1 PA2 JH EH PA3 KK2 PA3 TT2	time	TT2 AA AY MM
litter	LL IH IH PA3 TT2 ER1	score	SS SS PA3 KK3 OR	subject (verb)	SS SS AX PA2 BB1 PA2 JH EH EH PA3 KK2 PA3 TT2	times	TT2 AA AY MM ZZ
little	LL IH IH PA3 TT2 EL	second	IH NN1 PA2 DD1 SS SS EH EH NN1	sweat	SS SS WW EH EH PA3 TT2	uncle	AX NG PA3 KK3 EL
memory	MM EH EH MM ER2 IY	sensitive	SS SS EH EH NN1 SS SS IH PA2 PA3 TT2 IH VV IH PA2 PA3 TT2 IY	sweated	SS SS WW EH EH PA3 TT2 IH PA3 DD1	whale	WW EY EL
memories	MM EH EH MM ER2 IY ZZ	sensitivity	SS SS IH IH NN1 SS SS YR	sweater	SS SS WW EH EH PA3 TT2 ER1	whaler	WW EY LL ER1
minute	MM 1H NN1 IH PA3 TT2	sincerely	SS SS IH IH NN1 SS SS YR LL IY	sweaters	SS SS WW EH EH PA3 TT2 ER1 ZZ	whalers	WW EY LL ER1 ZZ
month	MM AX NN1 TH	sincerity	SS SS IH IH NN1 SS SS EH EH RR1 IH PA2 PA3 TT2 IY	sweating	SS SS WW EH EH PA3 TT2 IH NG	whales	WW EY EL Z Z
nip	NN1 IH IH PA2 PA3 PP	sister	SS SS IH IH SS PA3 TT2 ER1	sweats	SS SS WW EH EH PA3 TT2 SS	whaling	WW EY LL TH NG
nipped	NN1 IH IH PA2 PA3 PP PA3 TT2	speak	SS SS PA3 IY PA3 KK2	switch	SS SS WH IH IH PA3 CH	year	YY2 YR
nipping	NN1 IH IH PA2 PA3 PP IH NG	spell	SS SS PA3 IY PA3 KK2	switched	SS SS WH IH IH PA3 CH PA3 TT2	yes	YY2 EH EH SS SS
nips	NN1 IH IH PA2 PA3 PP SS	spelled	SS SS PA3 PP EH EH EL	switches	SS SS WH IH IH PA3 CH IH ZZ2		
no	NN2 AX OW	speller	SS SS PA3 PP EH EH EL ER2	switching	SS SS WH IH IH PA3 CH IH NG2	Vowels	mEAt vEIn
physical	FF FF IH ZZ IH PA3 KK1 AX EL	spellers	SS SS PA3 PP EH EH EL ER2 ZZ	system	SS SS IH IH SS SS PA3 TT2 EH MM		fEEt forElgn
pin	PP IH IH NN1	spelling	SS SS PA3 PP EH EH EL IH NG	systems	SS SS IH IH SS SS PA3 TT2 EH MM Z Z		pEte dElsm
pinned	PP IH IH NN1 PA2 DD1	spells	SS SS PA3 PP EH EH EL ZZ	talk	TT2 AO AO PA2 KK2		pEOple dElcer
pinning	PP IH IH NN1 IH NG1	start	SS SS PA3 TT2 AR PA3 TT2	talked	TT2 AO AO PA3 KK2 PA3 TT2		pennY gElsha
pins	PP IH IH NN1 ZZ	started	SS SS PA3 TT2 AR PA3 TT2 IH PA1 DD2	talker	TT2 AO AO PA3 KK1 ER1	Consonants	SHip althouGH
pledge	PP LL EH EH PA3 JH	starter	SS SS PA3 TT2 AR PA3 TT2 IH PA1 DD2	talkers	TT2 AO AO PA3 KK1 ER1 ZZ		tenSlon GHastly
pledged	JH PA2 DD1			talking	TT2 AO AO PA3 KK1 IH NG		preClous couGH
pledges	PP LL EH EH PA3 JH IH ZZ			talks	TT2 AO AO PA2 KK2 SS		naTlon hiccouGH

TABLE 2 – EXAMPLES OF SPELLING IRREGULARITIES

	Same sound represented by different letters	Different sounds represented by the same letters
Vowels	mEAt	vEIn
	fEEt	forElgn
	pEte	dElsm
	pEOple	dElcer
	pennY	gElsha
Consonants	SHip	althouGH
	tenSlon	GHastly
	preClous	couGH
	naTlon	hiccouGH

TABLE 3 - CONSONANT PHONEMES OF ENGLISH**

		LABIAL	LABIO-DENTAL	INTER-DENTAL	ALVEO-LAR	PALATAL	VELAR	GLOTTAL
Stops:	Voiceless	PP			TT		KK	
	Voiced	BB			DD		GG	
Fricatives:	Voiceless	WH	FF	TH	SS	SH		HH
	Voiced		VV	DH	ZZ	ZH*		
Affricates:	Voiceless					CH		
	Voiced					JH		
Nasals	Voiced	MM			NN		NG*	
Resonants	Voiced	WW			RR,LL	YY		

*These do not occur in word-initial position in English.

Labial : Upper and Lower Lips
Touch or Approximate
Labio-Dental: Upper Teeth and Lower Lip Touch
Inter-Dental: Tongue Between Teeth
Alveolar: Tip of Tongue Touches or Approximates Alveolar Ridge (just behind upper teeth)

Palatal: Body of Tongue Approximates Palate (roof of mouth)
Velar: Body of Tongue Touches Velum (posterior portion of roof of mouth)
Glottal: Glottis (opening between vocal cords)

TABLE 4 - VOWEL PHONEMES OF ENGLISH

	FRONT	CENTRAL	BACK
High	YR IY IH*		UW# UH*#
Mid	EY EH* XR	ER AX*	OW# OY#
Low	AE*	AW# AY AR AA*	AO*# OR#

* Short Vowels
Rounded Vowels

TABLE 5 - GUIDELINES FOR USING THE ALLOPHONES

Silence	Resonants	Voiceless Stops	Affricates
PA1 (10 ms) - before BB, DD, GG, and JH	/WW/ - we, warrant, linguist	/PP/ - pleasure, ample, trip	/CH/ - church, feature
PA2 (30 ms) - before BB, DD, GG, and JH	/RR1/ - initial position: read, write, x-ray	/TT1/ - final clusters before SS: tests its	/JH/ - judge, injure
PA3 (50 ms) - before PP, TT, KK, and CH, and between words	/RR2/ - initial clusters: brown, crane, grease	/TT2/ - all other positions: test, street	Nasal
PA4 (100 ms) - between clauses and sentences	/LL/ - like, hello, steel	/KK1/ - before front vowels: YR, IY, IH, EY, EH, XR, AY, AE, ER, AX; initial clusters: cute, clown, scream	/MM/ - milk, alarm, ample
PA5 (200 ms) - between clauses and sentences	/YY1/ - clusters: cute, beauty, computer	/KK2/ - final position: speak; final clusters: task	/NN1/ - before front and central vowels: YR, IY, IH, EY, EH, XR, AE, ER, AX, AW, AY, UW; final clusters: earn
	/YY2/ - initial position: yes, yarn, yo-yo	/KK3/ - before back vowels: UW, UH, OW, OY, OR, AR, AO; initial clusters: crane, quick, clown, scream	/NN2/ - before back vowels: UH, OW, OY, OR, AR, AA
	Voiced Fricatives		/NG/ - string, anger
	/VV/ - vest, prove, even		* These allophones can be doubled.
	/DH1/ - word-initial position: this, then, they		
	/DH2/ - word-final and between vowels: bathe, bathing		
	/ZZ/ - zoo, phase		
	/ZH/ - beige, pleasure		
Short Vowels	Voiced Fricatives		
*/IH/ - sitting, stranded	*/FF/ -) These may be doubled for initial position and used singly in final position		
*/EH/ - extent, gentlemen	*/TH/ -) position		
*/AE/ - extract, acting	*/SS/ -)		
*/UH/ - cookie, full	/SH/ - shirt, leash, nation		
*/AO/ - talking, song	/HH1/ - before front vowels: YR, IY, IH, EY, EH, XR, AE		
*/AX/ - lapel, instruct	/HH2/ - before back vowels: UW, UH, OW, OY, AO, OR, AR		
*/AA/ - pottery, cotton	/WH/ - white, whim, twenty		
	Voiced Stops		
Long Vowels	/BB1/ - final position: rib; between vowels: fibber, in clusters: bleed, brown		
/IY/ - treat, people, penny	/BB2/ - initial position before a vowel: beast		
/EY/ - great, statement, tray	/DD1/ - final position: played, end		
/AY/ - kite, sky, mighty	/DD2/ - initial position: down; clusters: drain		
/OY/ - noise, toy, voice	/GG1/ - before high front vowels: YR, IY, IH, EY, EH, XR		
/UW1/ - after clusters with YY: computer	/GG2/ - before high back vowels: UW, UH, OW, OY, AX; and clusters: green, glue		
/UW2/ - in monosyllabic words: two, food	/GG3/ - before low vowels: AE, AW, AY, AR, AA, AO, OR, ER; and medial clusters: anger; and final position: peg		
/OW/ - zone, close, snow			
/AW/ - sound, mouse, down			
/EL/ - little, angle, gentlemen			
R-Colored Vowels			
/ER1/ - letter, furniture, interrupt			
/ER2/ - monosyllables: bird, fern, burn			
/OR/ - fortune, adorn, store			
/AR/ - farm, alarm, garment			
/YR/ - hear, earring, irresponsible			
/XR/ - hair, declare, stare			

TABLE 6 - ALLOPHONE ADDRESS TABLE

HEX ADD	OCTAL ADDRESS	ALLO-PHONE	SAMPLE WORD	DURATION	HEX ADD	OCTAL ADDRESS	ALLO-PHONE	SAMPLE WORD	DURATION
00	000	PA1	PAUSE	10MS	20	040	/AW/	Out	370MS
01	001	PA2	PAUSE	30MS	21	041	/DD2/	Do	160MS
02	002	PA3	PAUSE	50MS	22	042	/GG3/	Wig	140MS
03	003	PA4	PAUSE	100MS	23	043	/VV/	Vest	190MS
04	004	PA5	PAUSE	200MS	24	044	/GG1/	Got	80MS
05	005	/OY/	BOY	420MS	25	045	/SH/	Ship	160MS
06	006	/AY/	Sky	260MS	26	046	/ZH/	Azure	190MS
07	007	/EH/	End	70MS	27	047	/RR2/	Brain	120MS
08	010	/KK3/	Comb	120MS	28	050	/FF/	Food	150MS
09	011	/PP/	Pow	210MS	29	051	/KK2/	Sky	190MS
0A	012	/JH/	Dodge	140MS	2A	052	/KK1/	Can't	160MS
0B	013	/NN1/	Thin	140MS	2B	053	/ZZ/	Zoo	210MS
0C	014	/IH/	Sit	70MS	2C	054	/NG/	Anchor	220MS
0D	015	/TT2/	To	140MS	2D	055	/LL/	Lake	110MS
0E	016	/RR1/	Rural	170MS	2E	056	/WW/	Wool	180MS
0F	017	/AX/	Succeed	70MS	2F	057	/XR/	Repair	360MS
10	020	/MM/	Milk	180MS	30	060	/WH/	Whig	200MS
11	021	/TT1/	Part	100MS	31	061	/YY1/	Yes	130MS
12	022	/DH1/	They	290MS	32	062	/CH/	Church	190MS
13	023	/IY/	See	250MS	33	063	/ER1/	Fir	160MS
14	024	/EY/	Beige	280MS	34	064	/ER2/	Fir	300MS
15	025	/DD1/	Could	70MS	35	065	/OW/	Beau	240MS
16	026	/JW1/	To	100MS	36	066	/DH2/	They	240MS
17	027	/AO/	Aught	100MS	37	067	/SS/	Vest	90MS
18	030	/AA/	Hot	100MS	38	070	/NN2/	No	190MS
19	031	/YY2/	Yes	180MS	39	071	/HH2/	Hoe	180MS
1A	032	/AE/	Hat	120MS	3A	072	/OR/	Store	330MS
1B	033	/HH1/	He	130MS	3B	073	/AR/	Alarm	290MS
1C	034	/BB1/	Business	80MS	3C	074	/YR/	Clear	350MS
1D	035	/TH/	Thin	180MS	3D	075	/GG2/	Guest	40MS
1E	036	/UH/	Book	100MS	3E	076	/EL/	Saddle	190MS
1F	037	/UW2/	Food	260MS	3F	077	/BB2/	Business	50MS